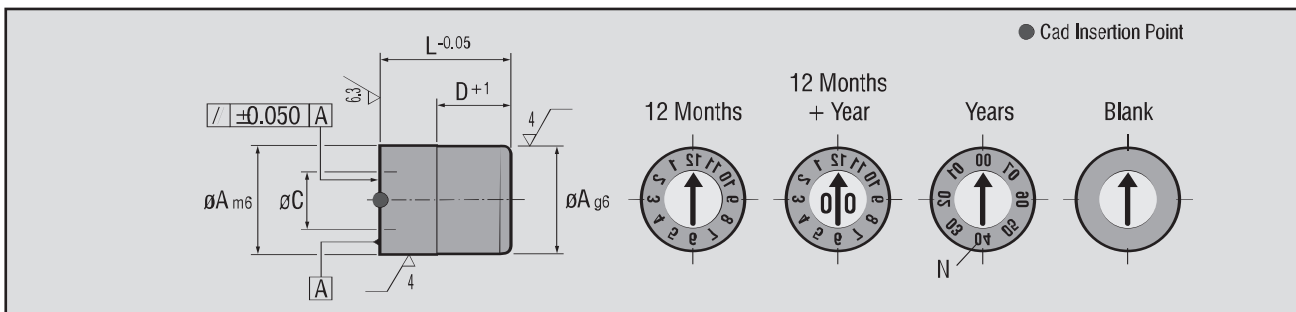


# Cumsa Standard

## Date Stamp

Mat.: INOX. 14034 - Hard.  $51 \pm 3$  HRC.  
Maximum working temperature  $150^{\circ}\text{C}$ . Patented System

Inner insert is always at the same level as the body of the date stamp.  
Wide range of diameters. Only a H7 pocket required for assembly. No downtime when changing inserts. Internal mechanism guarantees secure replacement of inserts.

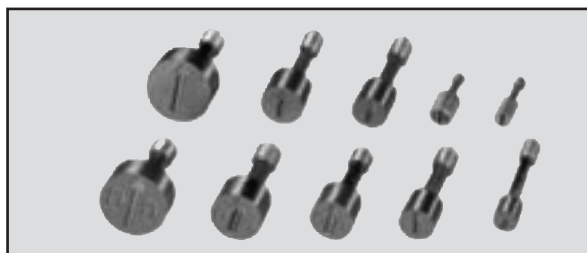


12 Months	12 Mon. + Yr	Years	Blank	A	C	D	E	L	N
FA.0422SF	FA.042212-..	FA.042204-..	FA.042200	4	2.2	6	3.5	12	4
FA.0530SF	FA.053012-..	FA.053004-..	FA.053000	5	3	6	3.5	12	4
FA.0632SF	FA.063212-..	FA.063205-..	FA.063200	6	3.2	12	4	20	5
FA.0847SF	FA.084712-..	FA.084705-..	FA.084700	8	4.7	12	6	20	5
FA.1057SF	FA.105712-..	FA.105706-..	FA.105700	10	5.7	12	8	20	6
FA.1267SF	FA.126712-..	FA.126708-..	FA.126700	12	6.7	12	10	20	8
FA.1687SF	FA.168712-..	FA.168710-..	FA.168700	16	8.7	12	12	20	10
FA.2007SF	FA.200712-..	FA.200710-..	FA.200700	20	10.7	12	14	20	10

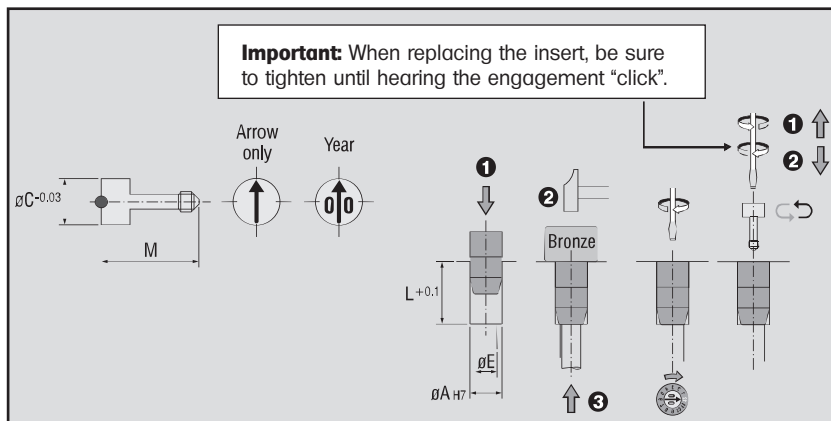
**Important:** Indicate the desired year after the reference  
Special engraving available under request

## Date Insert

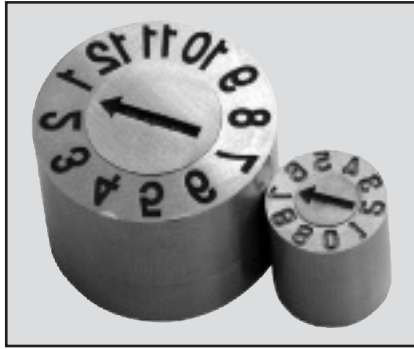
Mat.: INOX. 14034  
Hardened  $51 \pm 3$  HRC.



Arrow only	Year	C	M
IA.2275SF	IA.2275..	2.2	75
IA.3075SF	IA.3075..	3	75
IA.3217SF	IA.3217..	3.2	17
IA.4717SF	IA.4717..	4.7	17
IA.5717SF	IA.5717..	5.7	17
IA.6717SF	IA.6717..	6.7	17
IA.8717SF	IA.8717..	8.7	17
IA.1007SF	IA.1007..	10.7	17



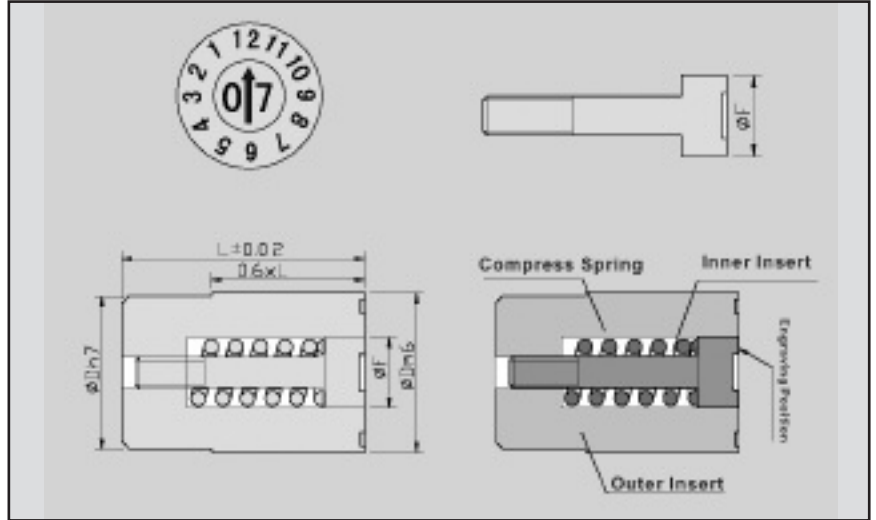
# Mould Dating Inserts



## Front removable inserts

Product traceability required in part quality program Year, month, day, shift or numerals (0-9) on part for batch identification or product quality control  
Easily adjustable inner insert that is removable using a screwdriver.

Dimension			
DIA	D	L	F
6	6	8	3.1
8	8	10	4.4
10	10	12	6.2
12	12	14	6.2
16	16	14	8.2
20	20	16	11



Date Stamps

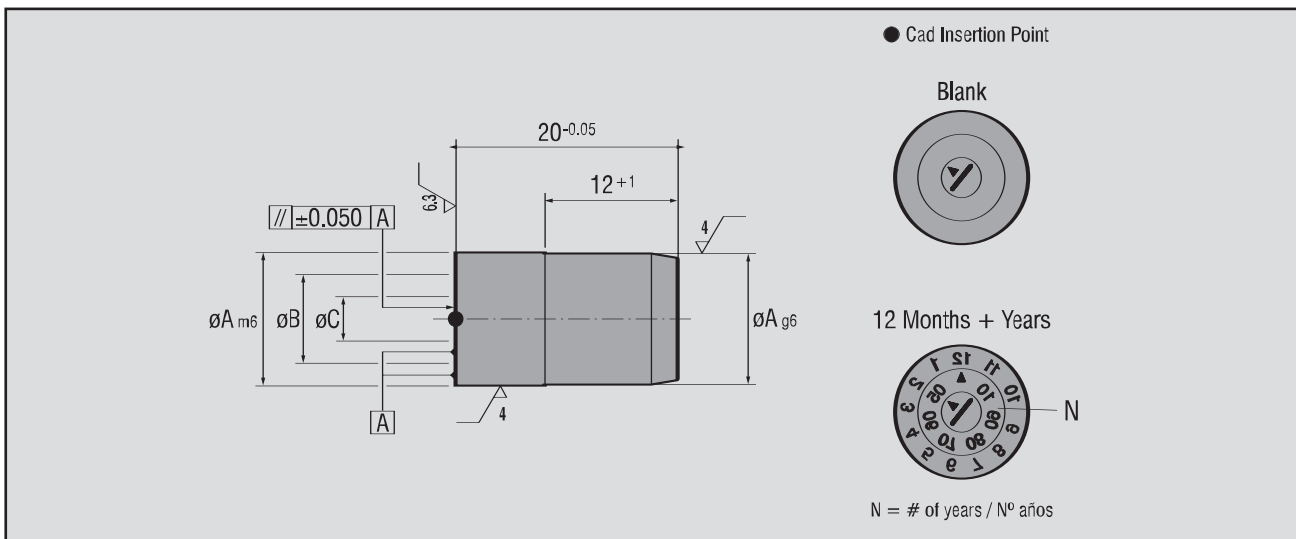
Indication	DIA	Part No.	DIA	Part No.
Year+Month	6	FYM_*_06	12	FYM_*_12
	8	FYM_*_08	16	FYM_*_16
	10	FYM_*_10	20	FYM_*_20
Month	6	FOM0006	12	FOM0012
	8	FOM0008	16	FOM0016
	10	FOM0010	20	FOM0020
Year	6	FOY_*_06	12	FOY_*_12
	8	FOY_*_08	16	FOY_*_16
	10	FOY_*_10	20	FOY_*_20
Day	12	FOD0012	20	FOD0020
	16	FOD0016	20	FOD0020
Numbers	6	FOR0006	12	FOR0012
	8	FOR0008	16	FOR0016
	10	FOR0010	20	FOR0020
Shift	6	FOS0006	12	FOS0012
	8	FOS0008	16	FOS0016
	10	FOS0010	20	FOS0020
Shift	6	FOB0006	12	FOB0012
	8	FOB0008	16	FOB0016
	10	FOB0010	20	FOB0020

Indication	DIA	Part No.	DIA	Part No.
Year	3.1	YON_*_06	6.2	YON_*_12
	4.2	YON_*_08	8.2	YON_*_16
	5.2	YON_*_10	11	YON_*_20
Arrow	3.1	OON0006	6.2	OON0012
	4.4	OON0008	8.2	OON0016
	5.2	OON0010	11	OON0020
Month	6	OOM0008	12	OOM0012
	8	OOM0008	16	OOM0016
	10	OOM0010	20	OOM0020
Year	6	Ooy_*_06	12	Ooy_*_12
	8	Ooy_*_08	16	Ooy_*_16
	10	Ooy_*_10	20	Ooy_*_20
Day	12	OOD0012	20	OOD0020
	16	OOD0016	20	OOD0020
	Numbers	6	OOR0006	12
8		OOR0008	16	OOR0016
10		OOR0010	20	OOR0020
Shift	6	OOS0008	12	OOS0012
	8	OOS0008	16	OOS0016
	10	OOS0010	20	OOS0020
Blank	6	Oob0006	12	Oob0012
	8	Oob0008	16	Oob0016
	10	Oob0010	20	Oob0020

# Double Date Stamp

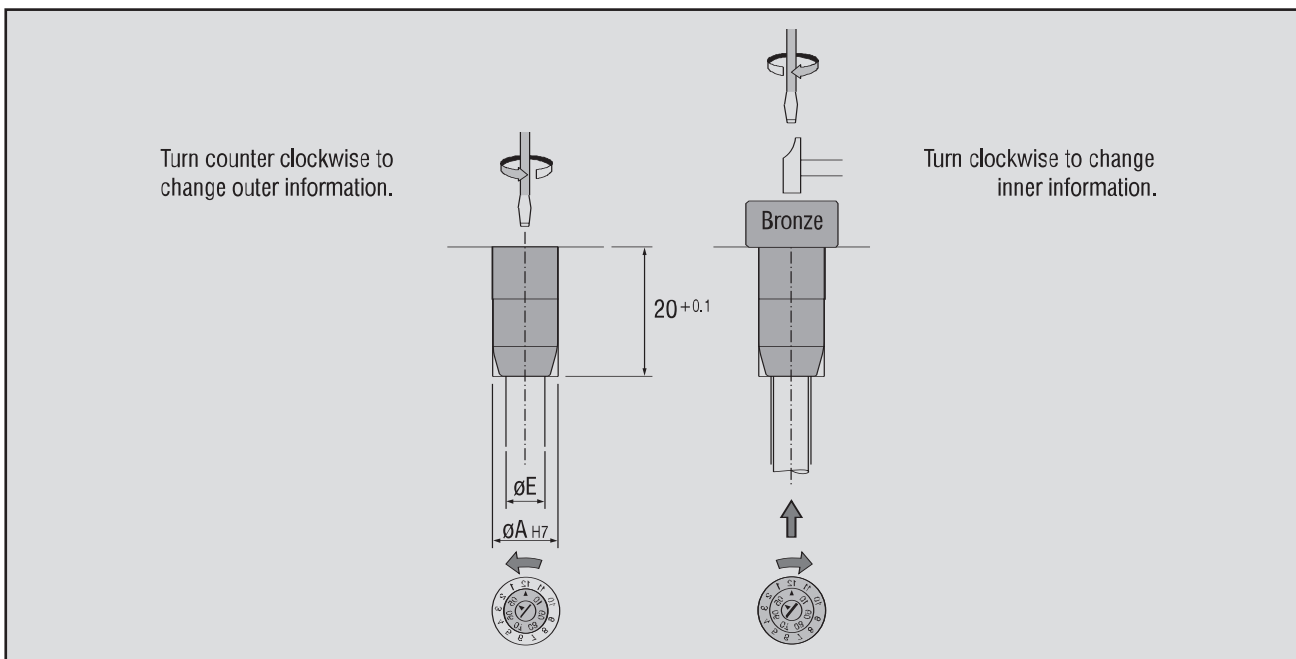
Mat.: INOX. 1.4034 - Hard.  $51 \pm 3$  HRC.  
Maximum working temperature 100°C. Patented System

Replaces the need for 2 separate date stamps. No need to machine 2 separate holes. Minimum space required for installation.

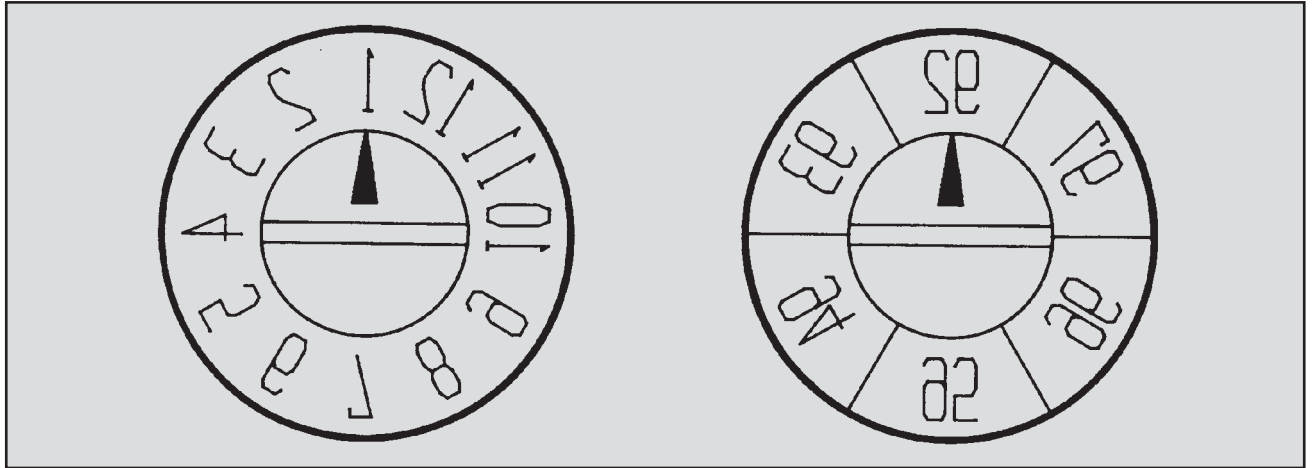


12 Month. + Yr	Blank	A	B	C	E	N
FD.080512-..	FD.080500	8	5.5	3	6	5
FD.120812-..	FD.120800	12	8	4	10	6
FD.161012-..	FD.161000	16	10.5	5.3	12	10

**Important:** Indicate the desired year after the reference  
Special engraving available under request

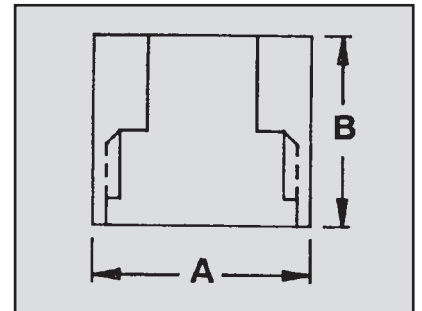


# Mould Identification Month / Year Inserts



A = Diameter / Tol = + .00  
- .02

B = Length / Tol = ± .03



Cat No	DY-08	DY-10	DY-12	DY-16
A	Dia 8.00	Dia 10.00	Dia 12.00	Dia 16.00
B	10.00	10.00	12.00	14.00



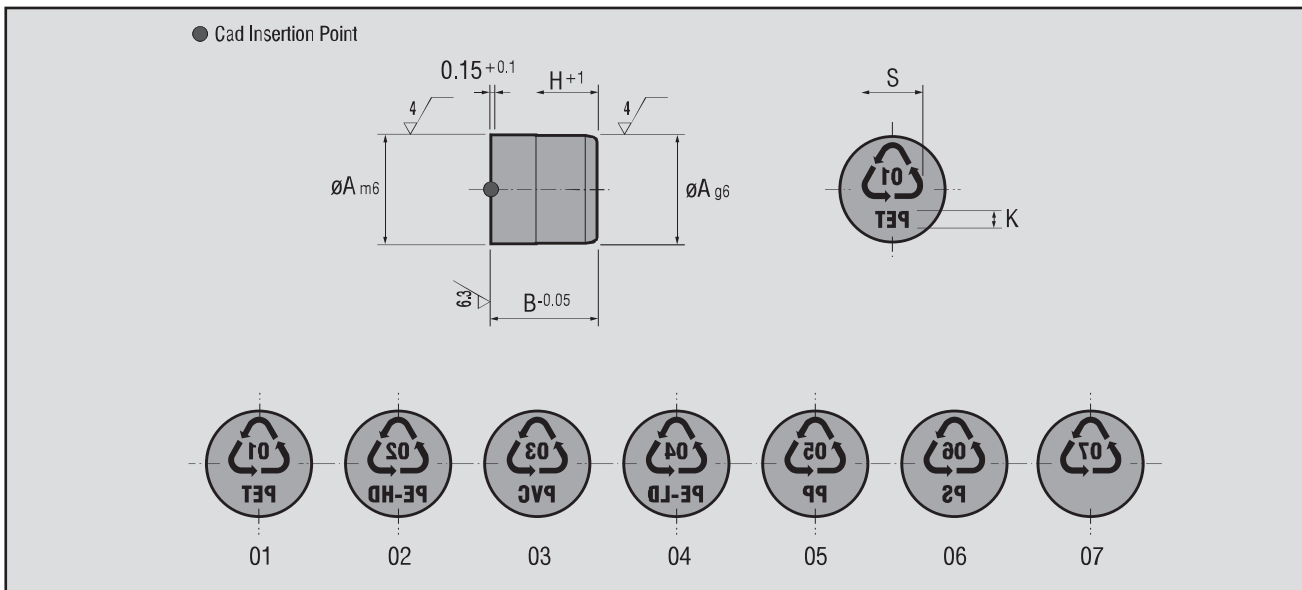
Cat No	DM-08	DM-10	DM-12	DM-16
A	Dia 8.00	Dia 10.00	Dia 12.00	Dia 16.00
B	10.00	10.00	12.00	14.00

Date Stamps

# Reference Insert

Mat.: INOX. 1.4034  
Hardened 51 ± 3 HRC.

Inserts with engraving. Engraving by laser. Hardened and ground to size. Offers a standard solution to the moulder.



Ref.	A	B	E	H	K	S
IR.1012..	10	12	8	7	1.5	5.6
IR.1212..	12	12	10	7	1.8	6.8
IR.1616..	16	16	12	9	2.4	9
IR.2016..	20	16	16	9	3.2	11.5

**Important:** Indicate the desired model after the reference